

Work Order ID 63049

Tuesday, October 19, 2010 9:12:40 AM



Page 1

Item ID: K642-511

Accept



Setup Start



Revision ID:

Item Name: saddle kit 642-511

Stop



Start Date: 10/19/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 10/26/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *H*

Date: 10/19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
DSI 9467	Rev A
JIN D206-642	Rev N

100 0.00



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Create White labels per PPP K642-511

CHG004

*8/10/10**10-10-19**(2)*

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

10/11/10

Work Order ID 63049

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Tuesday, October 19, 2010 9:12:40 AM

Item ID: K642-511

Accept



Setup

Start



Revision ID:

Item Name: saddle kit 642-511

Stop



Start Date: 10/19/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 10/26/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

0.00

S101105

(72)

130



Packaging

Packaging

0.00

0.00

10/11/10 (2)

Packaging

Quality Control

Identify and pack for shipping as per PPP K642-511 Location:

P0063380 63379

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/11/10 (J)

MF
10-11-5

Picklist Print

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Page 1

Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 07.06.05 new issue EC
IPP Rev.B 08.02.05 , Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C35A  BOLT		Purchased		No		110	Each	68.0000	3	6		<i>10/11/2010</i>	

Location	Loc Qty	Loc Code
ST353	68	
109323	6	<i>6</i>
111724	1	
112489	31	
114523	30	

AN3C36A  BOLT	Purchased	No		110	Each	115.0000	9	18		<i>10/11/2010</i>	<i>20</i>	
---	-----------	----	--	-----	------	----------	---	----	--	-------------------	-----------	--

Location	Loc Qty	Loc Code
ST353	115	
109771	10	<i>3</i>
115358	15	<i>15</i>
115518	40	
115882	50	

Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN3C41A



BOLT

Purchased No

110 Each

110.0000

8 16



10/11/14/2010

Location	Loc Qty	Loc Code
FG	4	
103324	4	
ST354	106	
108084	7	6
108409	8	8
114443	59	2
115316	32	

AN4C6A



Bolt

Purchased No

110 Each

319.0000

12

1/24

10/11/14/2010

Location	Loc Qty	Loc Code
FG	4	
103344	4	
ST	4	
103344	0	
111295	4	
ST356	311	
113121	111	24
115016	200	

Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN5C11A



Purchased No

110

Each

204.0000

8

16



10/11/459

Bolt

Location	Loc Qty	Loc Code
FG	4	
104817	4	
ST338	200	
108428	8	
109898	8	
114443	14	
114455	70	
114523	100	

AN5C12A



Purchased No

110

Each

64.0000

4

8



10/11/459

AN5C13A



Purchased No

113121

110

Each

82.0000

4

8



10/11/459 20

Location	Loc Qty	Loc Code
FG	2	
18918	2	
ST338	62	
113121	62	

Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

AN5C15A

Purchased

No

110

Each

81.0000

1

2



10/11/48

S
72
Bolt

AN5C32A

Purchased

No

Location

ST339

Loc Qty

81

Loc Code

81

AN5C34A

Purchased

No

111819

Loc Qty

110

Each

90.0000

2

4



10/11/48

S
72

Location

FG

Loc Qty

4

18918

4

ST340

Loc Qty

86

107013

1

107463

2

111808

33

113164

50

Loc Code

1
2
3
4



10/11/48 2x

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Shop Packet Print

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Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN5C35A

Purchased

No

110

Each

93.0000

1

2

10/11/10

Sx2

AN960C10L

NAS1149C0332

Purchased

No

110

Each

29.0000

24

48



M115816 10/11/10

\$12 washer

AN960C416L

NAS1149C0432R

Purchased

No

107534

110

Each

132.0000

24

48



48 X4X
M114292 Washers
M114742 34X

Sx2

Location

Loc Qty

Loc Code

ST245

29

107534

29

FG

44

104925

44

ST346

88

106785

10

107008

10

112828

27

69220

41

Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN960C516L

NAS1149C0532

Purchased

No

110

Each

22.0000

8

16

10x

6x

W
D2Z WASHER

D206-648-013

Manufactured

No

110

Each

2.0000

1

2

S
D2Z HW Modification

D2652

Manufactured

No

110

Each

343.0000

16

S
D2Z Bushing

Location	Loc Qty	Loc Code
----------	---------	----------

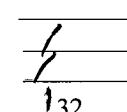
ST347	22	
103344	8	
109545	8	
111916	6	



*M114349 M10531
10/11/45*

Location	Loc Qty	Loc Code
----------	---------	----------

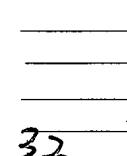
FG120	2	
42315	1	
47600	1	



*1
132
10/11/45 20*

Location	Loc Qty	Loc Code
----------	---------	----------

FG	44	
31985	44	
ST020	299	
61645	125	
62659	174	



32

Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

D2712

Manufactured No

110

Each

493.0000

10

20



10/11/45



Set Screw

Location	Loc Qty	Loc Code
----------	---------	----------

FG	50	
----	----	--

29962	50	
-------	----	--

ST022	443	
-------	-----	--

61331	443	
-------	-----	--

110	Each	
-----	------	--

2.0000		
--------	--	--

1

20

2



10/11/45

D2932-1

Manufactured No

110

Each

2.0000

1

2



Saddle LH Out, 206

Location	Loc Qty	Loc Code
----------	---------	----------

ST421	2	
-------	---	--

45262	1	
-------	---	--

61573	1	
-------	---	--

110	Each	
-----	------	--

4.0000		
--------	--	--

1

2



10/11/45

D2933-1

Manufactured No

110

Each

4.0000

1

2



10/11/45

D2934

Manufactured No

110

Each

36.0000

2

4



10/11/45 (20)



Saddle Spacer

Location	Loc Qty	Loc Code
----------	---------	----------

FG	6	
----	---	--

31929	6	
-------	---	--

ST031	30	
-------	----	--

59641	30	
-------	----	--

1

2



10/11/45

Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

D2935

Manufactured No

110

Each

67.0000

2

4



10/11/458



Saddle Spacer

Location	Loc Qty	Loc Code
----------	---------	----------

ST028	67	
59642	22	4
62690	45	

D2938-1

Manufactured No

110

Each

3.0000

1

2



10/11/458



Saddle LH Out, 206

Location	Loc Qty	Loc Code
----------	---------	----------

ST421	2	
44554	1	1
61578	1	

D2939-1

Manufactured No

110

Each

4.0000

1

2



10/11/458 (2x)



Saddle LH In, 206

Location	Loc Qty	Loc Code
----------	---------	----------

ST421	3	
43188	1	1
62116	2	

ST428A	1	
58534	1	1

1

2



10/11/458

Picklist Print

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Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

D3396-3



Manufactured No

110

Each

31.0000



10/11/4180

S
XZ
Spacer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	10	
26772	10	
ST055	21	
36336	2	
45667	2	
58680	17	

D3407-043



Manufactured No

110

Each

21.0000



10/11/4180

S
T
Tow Ring

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST464	21	
42211	1	
43308	1	
50387	15	
53351	4	

D3456-1



Manufactured No

110

Each

17.0000



10/11/3180

S
P
Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST058	17	
54692	17	

Picklist Print

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Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

D3457-1



Washer

Manufactured

No

110

Each

29.0000

2

✓

4



10/11/14

6265/10/11/15

Location	Loc Qty	Loc Code
FG	10	
32409	10	
ST059	19	
45913	1	
52981	18	

D3672-1



Phenolic Washer

Manufactured

No

110

Each

847.0000

24

✓

48



10/11/14

D3672-3



Phenolic Washer

Manufactured

No

110

Each

527.0000

24

✓

48



10/11/14

D3672-7



Phenolic Washer

Manufactured

No

110

Each

556.0000

24

✓

48



10/11/14

Location	Loc Qty	Loc Code
ST077	527	
47023	16	
57704	511	
ST077	556	
35522	8	
51696	16	
53237	532	

8
76
24

Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

2,529.000

20

40



10/11/45

S
Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG	76	
103691	76	
ST301	2453	
111383	20	
112314	2433	

MS21043-4

Purchased

No

110

Each

655.0000

13

26



10/11/38

S
Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG	40	
104603	40	
ST301	615	
112492	25	
113069	8	
114523	282	
114784	300	

MS21043-5

Purchased

No

110

Each

584.0000

4

8



10/11/35 2x

S
Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST301	584	
111819	84	
112314	500	

REFERENCE ONLY

DART AEROSPACE USA, INC.

D206-642

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4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
1	1	X				D206-642-541	SKIDTUBE
			X			D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
1	1				X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			AN3C4A	* BOLT ⁽¹⁾
5A			2			AN960C10L	* WASHER ⁽¹⁾
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4				AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET ⁽¹⁾
23A			1	1		D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET ⁽¹⁾
24A			1	1		D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET ⁽¹⁾
25A			1	1		D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET ⁽¹⁾
26A			78	78		AN3C4A	* BOLT ⁽¹⁾
26B			78	78		AN960C10L	* WASHER ⁽¹⁾
26C			78			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

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Revision: **N**

Date: 09.09.09

continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40	1				2	D3414-041	LUG ASSEMBLY (GHW)
41	1				4	AN3C37A	BOLT
42	1				8	D2652	BUSHING
43	1				4	MS21043-3	NUT
44	4				4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE

(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)